

# Cypress Semiconductor

## Product Qualification Report

QTP# 094505 VERSION 1.0  
November 2009

<b>WirelessUSB™ PRoC™ Product Family</b> B53D-3RF, S4AD-5 Technology, Fab 2/4	
<b>CYWUSB6953</b>	<b>WirelessUSB™ PRoC™ Flash Programmable MCU + Radio</b>

### CYPRESS TECHNICAL CONTACT FOR QUALIFICATION DATA:

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### PACKAGE QUALIFICATION HISTORY

<b>QUAL REPORT</b>	<b>DESCRIPTION OF QUALIFICATION PURPOSE</b>	<b>DATE COMP.</b>
032005	New Device, CYWUSB693*, B53D-3 Technology in Fab4	Jan 04
042505	PSoC 8C21001A Neutron Product Family on SONOS S4AD-5 Technology, Fab2	Dec 04
052401	For 7B6953B – 48L QFN Package Qualification at MSL3 / 260C	Aug 05
094505	Device paper QTP for the PProC1 dual-die stack (CYWUSB6953*)	Nov 09

<b>PRODUCT DESCRIPTION (for qualification)</b>	
Qualification Purpose: Device Paper QTP for PProC1 dual-die stack (CYWUSB6953*)	
Marketing Part #:	CYWUSB6953*
Device Description:	WirelessUSB™ Programmable Radio on Chip Low Power
Cypress Division:	Cypress Semiconductor Corporation – Data Communication Division (DCD)

<b>TECHNOLOGY/FAB PROCESS DESCRIPTION – B53D-3</b>			
Number of Metal Layers:	2	Metal Composition:	Metal 1: 500/6000/300 [Å] Metal 2: 500/6000/300 [Å]
Passivation Type and Materials:	1,000A TEOS + 9,000A Si <sub>2</sub> N <sub>4</sub>		
Free Phosphorus contents in top glass layer(%):	0%		
Die Coating(s), if used:	N/A		
Number of Transistors in Device	150K		
Number of Gates in Device	30K		
Generic Process Technology/Design Rule (μ-drawn):	CMOS, 0.25 μm		
Gate Oxide Material/Thickness (MOS):	SiO <sub>2</sub> / 55Å		
Name/Location of Die Fab (prime) Facility:	Cypress Minnesota, Fab4		
Die Fab Line ID/Wafer Process ID:	Fab4 / B53D-3		

<b>TECHNOLOGY/FAB PROCESS DESCRIPTION S4AD-5</b>			
Number of Metal Layers:	2	Metal Composition:	Metal 1: 500A Ti/6,000A Al 0.5% Cu /1,200A TiW Metal 2: 500A Ti/8,000A Al 0.5% Cu/300A TiW
Passivation Type and Materials:	3,000A TEOS / 6,000A Si <sub>3</sub> N <sub>4</sub>		
Free Phosphorus contents in top glass layer (%):	0%		
Number of Transistors in Device:	100,000		
Number of Gates in Device	10,000		
Generic Process Technology/Design Rule (μ-drawn):	Single Poly, Double Metal, 0.35 μm		
Gate Oxide Material/Thickness (MOS):	SiO <sub>2</sub> / 110A		
Name/Location of Die Fab (prime) Facility:	Cypress Semiconductor - Round Rock, TX		
Die Fab Line ID/Wafer Process ID:	Fab2, S4AD-5 CTI, SONOS		

**MAJOR PACKAGE INFORMATION USED IN THIS QUALIFICATION**

<b>Package Designation:</b>	LY48
<b>Package Outline, Type, or Name:</b>	48-Lead Quad Flat No Lead (QFN)
<b>Mold Compound Name/Manufacturer:</b>	G700 Sumitomo
<b>Mold Compound Flammability Rating:</b>	V-O per UL94
<b>Oxygen Rating Index:</b>	N/A
<b>Lead Frame Material:</b>	Copper
<b>Lead Finish, Composition / Thickness:</b>	Pure Sn
<b>Die Backside Preparation Method/Metallization:</b>	Grinding
<b>Die Separation Method:</b>	Sawing
<b>Die Attach Supplier:</b>	Ablestik
<b>Die Attach Material:</b>	8290
<b>Die Attach Method:</b>	Dispensing
<b>Bond Diagram Designation:</b>	10-07126
<b>Wire Bond Method:</b>	Thermosonic
<b>Wire Material/Size:</b>	Au. 1.0mil
<b>Thermal Resistance Theta JA °C/W:</b>	29.4 °C/W
<b>Package Cross Section Yes/No:</b>	N/A
<b>Assembly Process Flow:</b>	001-45814
<b>Name/Location of Assembly (prime) facility:</b>	Amkor-Korea (L)

**ELECTRICAL TEST / FINISH DESCRIPTION**

<b>Test Location:</b>	CML-R
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**RELIABILITY TESTS PERFORMED PER SPECIFICATION REQUIREMENT**

Stress/Test	Test Condition (Temp/Bias)	Result P/F
High Temperature Operating Life Early Failure	Dynamic Operating Condition, Vcc = 3.8V, 125°C Dynamic Operating Condition, Vcc = 3.65V, 125°C Dynamic Operating Condition, Vcc = 4.0V, 125°C Dynamic Operating Condition, Vcc = 3.8V, 150°C  Dynamic Operating Condition, Vcc = 5.5V, 125°C	P
High Temperature Operating Life Latent Failure Rate	Dynamic Operating Condition, Vcc = 3.65V, 125°C Dynamic Operating Condition, Vcc = 4.0V, 125°C Dynamic Operating Condition, Vcc = 3.8V, 150°C	P
Long Life Verification	Dynamic Operating Condition, Vcc = 4.0V, 125°C	P
Low Temperature Operating Life	Dynamic Operating Condition, Vcc = 4.3V, -30°C	P
Temperature Cycle	MIL-STD-883C, Method 1010, Condition C, -65°C to 150°C Precondition: JESD22 Moisture Sensitivity MSL 3  192 Hrs., 30°C/60%RH+3IR-Reflow, 220°C /235°C/260°C +0, -5°C Precondition: JESD22 Moisture Sensitivity Level 1  168 Hrs, 85C/85%RH+3IR-Reflow, 235°C /260°C+0, -5°C	P
High Accelerated Saturation Test	130°C, 3.63V/3.6V, 85%RH  MIL-STD-883C, Method 1010, Condition C, -65°C to 150°C Precondition: JESD22 Moisture Sensitivity MSL 3  192 Hrs., 30°C/60%RH+3IR-Reflow, 220°C /235°C/260°C +0, -5°C Precondition: JESD22 Moisture Sensitivity Level 1  168 Hrs, 85C/85%RH+3IR-Reflow, 235°C+0, -5°C	P
Pressure Cooker Test	121°C, 100%RH, 15 Psig Precondition: JESD22 Moisture Sensitivity MSL 3  192 Hrs., 30°C/60%RH+3IR-Reflow, 235°C/260°C +0, -5°C Precondition: JESD22 Moisture Sensitivity Level 1  168 Hrs, 85C/85%RH+3IR-Reflow, 235°C/260°C +0, -5°C	P
Electrostatic Discharge Charge Device Model (ESD-CDM)	500V Cypress Spec. 25-00020	P
Electrostatic Discharge Human Body Model (ESD-HBM)	1,600V JESD22, Method A114-B	P
Electrostatic Discharge Human Body Model (ESD-HBM)	2,200V MIL-STD-883, Method 3015.7	P
Acoustics Microscopy	Cypress Spec 12-00292	P
Age Bond Pull	MIL-STD-883C, Method 2011	P
Age Bond Strength	200C, 4hrs MIL-STD-883, Method 883-2011	P
Ball Shear	Cypress Spec. 24-00018	P

**RELIABILITY TESTS PERFORMED PER SPECIFICATION REQUIREMENT (CONT'D)**

<b>Stress/Test</b>	<b>Test Condition (Temp/Bias)</b>	<b>Result P/F</b>
Bond Pull	Cypress Spec. 12-00292	P
Data Retention	150°C ± 5°C No Bias	P
Die Shear	Cypress Spec. 12-00292	P
Internal Visual	Cypress Spec. 12-00292	P
High Temperature Storage	150C, No Bias	P
High Temperature Steady State Life	125°C, 3.63V	P
Low Temperature Operating Life	-30°C, 4.3V, 8MHZ	P
Thermal Shock	125C, -55C Cypress Spec. 25-00014	P
X-ray	Cypress Spec. 12-00292	P
Endurance Test	MIL-STD-883, Method 883-1033	P
Current Density	Cypress Spec 22-00029	P
SEM Analysis	MIL-STD-883, Method 883-2018-2	P
Dynamic Latch up	Cypress Spec. 01-00081	P
Latch up Sensitivity	125C, ± 300mA In accordance with JEDEC 17. Cypress Spec. 01-00081	P

### RELIABILITY FAILURE RATE SUMMARY

Stress/Test	Device Tested/ Device Hours	# Fails	Activation Energy	Thermal <sup>3</sup> A.F	Failure Rate
High Temperature Operating Life Early Failure Rate <sup>1</sup>	1,007 Devices	0	N/A	N/A	0 PPM
High Temperature Operating Life <sup>1,2</sup> Long Term Failure Rate	180,000 DHRs	0	0.7	170	30 FIT

<sup>1</sup> Assuming an ambient temperature of 55°C and a junction temperature rise of 15°C.

<sup>2</sup> Chi-squared 60% estimations used to calculate the failure rate.

<sup>3</sup> Thermal Acceleration Factor is calculated from the Arrhenius equation

$$AF = \exp \left[ \frac{E_A}{k} \left[ \frac{1}{T_2} - \frac{1}{T_1} \right] \right]$$

Where:

$E_A$  = The Activation Energy of the defect mechanism.

$k$  = Boltzmann's constant =  $8.62 \times 10^{-5}$  eV/Kelvin.

$T_1$  is the junction temperature of the device under stress and  $T_2$  is the junction temperature of the device at use conditions.

## Reliability Test Data

QTP #: 99256

<i>Device</i>	<i>Fab Lot #</i>	<i>Assy Lot #</i>	<i>Assy Loc</i>	<i>Duration</i>	<i>Samp</i>	<i>Rej</i>	<i>Failure Mechanism</i>
<b>STRESS: ACOUSTIC, MSL3</b>							
CY7B993V-AC	1937245	619937409	TAIWN-G	COMP	15	0	
CY7B994V-ACB	1942384	610003953	TAIWN-G	COMP	15	0	
CY7B994V-AC	1949608	340000124	TAIWN-G	COMP	15	0	
<b>STRESS: HIGH TEMP DYNAMIC OPERTING LIFE - EARLY FAILURE RATE, 125C, 4.0V, &gt;VCC MAX</b>							
CY7B994V-AC	1009007	610021056	TAIWN-G	96	672	0	
CY7B993V-AC	1937245	619937409	TAIWN-G	96	665	0	
CY7B994V-ACB	1942384	610003953	TAIWN-G	96	664	0	
CY7B994V-AC	1949608	340000124	TAIWN-G	96	681	0	
<b>STRESS: HIGH TEMP DYNAMIC OPERTING LIFE-LATENT FAILURE RATE, 125C, 4.0, &gt;Vcc Max</b>							
CY7B993V-AC	1937245	619937409	TAIWN-G	168	235	0	
CY7B994V-ACB	1937245	619937409	TAIWN-G	770	234	0	
CY7B994V-ACB	1942384	610003953	TAIWN-G	168	232	0	
CY7B994V-ACB	1942384	610003953	TAIWN-G	770	232	0	
CY7B994V-AC	1949608	340000124	TAIWN-G	168	236	0	
CY7B994V-AC	1949608	340000124	TAIWN-G	770	224	0	
<b>STRESS: LONG LIFE VERIFICATION 125C, 4.0V,&gt;Vcc Max</b>							
CY7B993V-AC	1937245	619937409	TAIWN-G	2000	170	0	
<b>STRESS: AGE BOND STRENGTH</b>							
CY7B993V-AC	1937245	619937409	TAIWN-G	COMP	3	0	
CY7B994V-ACB	1942384	610003953	TAIWN-G	COMP	6	0	
CY7B994V-AC	1949608	340000124	TAIWN-G	COMP	6	0	
<b>STRESS: ESD-CHARGE DEVICE MODEL, 750V</b>							
CY7B994V-AC	1937245	619936456S	TAIWN-G	COMP	3	0	
CY7B994V-ACB	1942384	610003953	TAIWN-G	COMP	3	0	
CY7B994V-AC	1949608	340000124	TAIWN-G	COMP	3	0	
<b>STRESS: ESD-HUMAN BODY CIRCUIT PER MIL STD 883, METHOD 3015, 1,100V</b>							
CY7B994V-AC	1937245	619936456S	TAIWN-G	COMP	3	0	
CY7B994V-ACB	1942384	610003953	TAIWN-G	COMP	3	0	
CY7B994V-AC	1949608	340000124	TAIWN-G	COMP	3	0	



## Reliability Test Data

QTP #: 99256

Device	Fab Lot #	Assy Lot #	Assy Loc	Duration	Samp	Rej	Failure Mechanism
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**STRESS: DYNAMIC LATCH-UP TESTING, 6.5V**

CY7B994V-ACB	1942384	610003953	TAIWN-G	COMP	3	0	
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**STRESS: HI-ACCEL SATURATION TEST, 130C, 85%RH, 3.3.63V, PRE COND 192 HR 30C/60%RH, MSL3**

CY7B993V-AC	1937245	619937409	TAIWN-G	128	46	0	
CY7B993V-AC	1937245	619937409	TAIWN-G	256	46	0	
CY7B994V-ACB	1942384	610003953	TAIWN-G	128	46	0	
CY7B994V-AC	1949608	340000124	TAIWN-G	128	48	0	

**STRESS: PRESSURE COOKER TEST, 121C, 100%RH, PRE COND 192HRS 30C/60%RH, MSL3**

CY7B993V-AC	1937245	619937409	TAIWN-G	168	50	0	
CY7B994V-ACB	1942384	610003953	TAIWN-G	168	46	0	
CY7B994V-AC	1949608	340000124	TAIWN-G	168	48	0	

**STRESS: HIGH TEMP STEADY STATE LIFE TEST, 125C, 3.63V,>Vcc Max**

CY7B993V-AC	1937245	619937409	TAIWN-G	168	78	0	
CY7B993V-AC	1937245	619937409	TAIWN-G	336	76	0	

**STRESS: LOW TEMPERATURE OPERATING LIKE, -30C,4.3V, 8MHZ**

CY7B993V-AC	1937245	619937409	TAIWN-G	500	50	0	
CY7B993V-AC	1937245	619937409	TAIWN-G	1000	50	0	

**STRESS: LONG LIFE VERIFICATION 125C, 4.0V,>Vcc Max**

CY7B993V-AC	1937245	619937409	TAIWN-G	2000	170	0	
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**STRESS: HIGH TEMP STORGAE, PLASTIC, 150C**

CY7B993V-AC	1937245	619937409	TAIWN-G	500	50	0	
CY7B993V-AC	1937245	619937409	TAIWN-G	1000	50	0	
CY7B994V-ACB	1942384	610003953	TAIWN-G	500	48	0	
CY7B994V-ACB	1942384	610003953	TAIWN-G	1000	48	0	
CY7B994V-AC	1949608	340000124	TAIWN-G	500	48	0	
CY7B994V-AC	1949608	340000124	TAIWN-G	1000	48	0	

## Reliability Test Data

QTP #: 99256

<i>Device</i>	<i>Fab Lot #</i>	<i>Assy Lot #</i>	<i>Assy Loc</i>	<i>Duration</i>	<i>Samp</i>	<i>Rej</i>	<i>Failure Mechanism</i>
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**STRESS: TC CONDITION C, -65C TO 150C, PRE COND. 192 HRS 30C/60% RH, MSL3**

CY7B993V-AC	1937245	619937409	TAIWN-G	300	50	0	
CY7B993V-AC	1937245	619937409	TAIWN-G	500	50	0	
CY7B993V-AC	1937245	619937409	TAIWN-G	1000	50	0	
CY7B994V-ACB	1942384	610003953	TAIWN-G	300	46	0	
CY7B994V-ACB	1942384	610003953	TAIWN-G	500	46	0	
CY7B994V-AC	1949608	340000124	TAIWN-G	300	48	0	
CY7B994V-AC	1949608	340000124	TAIWN-G	500	48	0	
CY7B994V-AC	1949608	340000124	TAIWN-G	1000	48	0	

## Reliability Test Data

QTP #: 032005

<b>Device</b>	<b>Fab Lot #</b>	<b>Assy Lot #</b>	<b>Assy Loc</b>	<b>Duration</b>	<b>Samp</b>	<b>Rej</b>	<b>Failure Mechanism</b>
<b>STRESS: HIGH TEMP DYNAMIC OPERATING LIFE-EARLY FAILURE RATE (125C, 3.8V, Vcc Max)</b>							
CYWUSB6934	4318747	610336918/9/20	SEOL-L	96	1025	0	
<b>STRESS: HIGH TEMP DYNAMIC OPERATING LIFE-EARLY FAILURE RATE (150C, 3.8V, Vcc Max)</b>							
CYWUSB6934	4318747	610336918/9/20	SEOL-L	48	1093	0	
<b>STRESS: HIGH TEMP DYNAMIC OPERATING LIFE-LATENT FAILURE RATE ( 150C, 3.8V, Vcc Max)</b>							
CYWUSB6934	4318747	610336918/9/20	SEOL-L	168	269	0	
CYWUSB6934	4318747	610336918/9/20	SEOL-L	500	266	0	
<b>STRESS: ESD-CHARGE DEVICE MODEL (500V)</b>							
CYWUSB6934	4318747	610344902/5909	SEOL-L	COMP	9	0	
<b>STRESS: ESD-HUMAN BODY CIRCUIT PER JESD22, METHOD A114-B, 1,100V</b>							
CYWUSB6934	4318747	610344902/5909	SEOL-L	COMP	9	0	
<b>STRESS: ESD-HUMAN BODY CIRCUIT PER MIL STD 883, METHOD 3015, 2,200V</b>							
CYWUSB6934	4318747	610344902/5909	SEOL-L	COMP	3	0	
<b>STRESS: LOW TEMP OPERATING LIFE (-30C, 4.3V, Vcc Max)</b>							
CYWUSB6934	4318747	610336918/9/20	SEOL-L	120	51	0	
CYWUSB6934	4318747	610336918/9/20	SEOL-L	500	51	0	
<b>STRESS: STATIC LATCH-UP TESTING (125C, 9.5V, +/-300mA)</b>							
CYWUSB6934	4318747	610344902/5909	SEOL-L	COMP	3	0	
<b>STRESS: PRESSURE COOKER, 121C, 100%RH, PRECONDITION 192HRS 30C/60%RH, MSL3</b>							
CYWUSB6934	4318747	610336918/9/20	SEOL-L	168	96	0	
CYWUSB6934	4318747	610336918/9/20	SEOL-L	288	96	0	
<b>STRESS: TC COND. C -65C TO 150C, PRECONDITION 192HRS 30C/60%RH, MSL3</b>							
CYWUSB6934	4318747	610336918/9/20	SEOL-L	300	77	0	
CYWUSB6934	4318747	610336918/9/20	SEOL-L	500	77	0	
CYWUSB6934	4318747	610336918/9/20	SEOL-L	1000	77	0	

## Reliability Test Data

QTP #: 010702

Device	Fab Lot #	Assy Lot #	Assy Loc	Duration	Samp	Rej	Failure Mechanism
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**STRESS: ACOUSTIC, MSL1**

CY2414ZC (7C841400A)	2101502	610106170/1/2	TAIWN-T	COMP	15	0	
CY2414ZC (7C841400A)	2052404	610106173/4/5	TAIWN-T	COMP	15	0	
CY2414ZC (7C841400A)	2103764	610106176/7/8	TAIWN-T	COMP	15	0	

**STRESS: HIGH TEMP DYNAMIC OPERATING LIFE-EARLY FAILURE RATE (150C, 3.8V, Vcc Max)**

CY2414ZC (7C841400A)	2101502	610106170/1/2	TAIWN-T	48	1005	0	
CY2414ZC (7C841400A)	2052404	610106173/4/5	TAIWN-T	48	1004	1	NON VISUAL
CY2414ZC (7C841400A)	2103764	610106176/7/8	TAIWN-T	48	1005	0	

**STRESS: HIGH TEMP DYNAMIC OPERATING LIFE-LATENT FAILURE RATE (150C, 3.8V, Vcc Max)**

CY2414ZC (7C841400A)	2101502	610106170/1/2	TAIWN-T	80	120	0	
CY2414ZC (7C841400A)	2101502	610106170/1/2	TAIWN-T	500	120	0	
CY2414ZC (7C841400A)	2052404	610106173/4/5	TAIWN-T	80	120	0	
CY2414ZC (7C841400A)	2052404	610106173/4/5	TAIWN-T	500	120	0	
CY2414ZC (7C841400A)	2103764	610106176/7/8	TAIWN-T	80	120	0	
CY2414ZC (7C841400A)	2103764	610106176/7/8	TAIWN-T	500	120	0	

**STRESS: AGE BOND STRENGTH**

CY2414ZC (7C841400A)	2101502	610106170/1/2	TAIWN-T	COMP	15	0	
CY2414ZC (7C841400A)	2052404	610106173/4/5	TAIWN-T	COMP	15	0	
CY2414ZC (7C841400A)	2103764	610106176/7/8	TAIWN-T	COMP	15	0	

**STRESS: DYNAMIC LATCH-UP TESTING (11.5V)**

CY2414ZC (7C841400A)	2101502	610106170/1/2	TAIWN-T	COMP	3	0	
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**STRESS: LOW TEMPERATURE OPERATING LIFE (-30C, 4.3V)**

CY2414ZC (7C841400A)	2101502	610106170/1/2	TAIWN-T	500	48	0	
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**STRESS: HI-ACCEL SATURATION TEST (130C, 85%RH, 3.63V), PRE CONDITION 168 HR 85C/85%RH (MSL1)**

CY2414ZC (7C841400A)	2101502	610106170/1/2	TAIWN-T	128	50	0	
CY2414ZC (7C841400A)	2101502	610106170/1/2	TAIWN-T	256	50	0	
CY2414ZC (7C841400A)	2052404	610106173/4/5	TAIWN-T	128	48	0	
CY2414ZC (7C841400A)	2103764	610106176/7/8	TAIWN-T	128	48	0	

## Reliability Test Data

QTP #: 010702

Device	Fab Lot #	Assy Lot #	Assy Loc	Duration	Samp	Rej	Failure Mechanism
<b>STRESS: ESD-CHARGE DEVICE MODEL (500V)</b>							
CY2414ZC (7C841400A)	2101502	610106170/1/2	TAIWN-T	COMP	9	0	
CY2414ZC (7C841400A)	2052404	610106173/4/5	TAIWN-T	COMP	9	0	
CY2414ZC (7C841400A)	2103764	610106176/7/8	TAIWN-T	COMP	9	0	
<b>STRESS: ESD-HUMAN BODY CIRCUIT PER MIL STD 883, METHOD 3015 (2,200V)</b>							
CY2414ZC (7C841400A)	2101502	610106170/1/2	TAIWN-T	COMP	9	0	
CY2414ZC (7C841400A)	2052404	610106173/4/5	TAIWN-T	COMP	9	0	
<b>STRESS: ESD-HUMAN BODY CIRCUIT PER MIL STD 883, METHOD 3015 (2,000V)</b>							
CY2414ZC (7C841400A)	2103764	610106177	TAIWN-T	COMP	10	0	
<b>STRESS: STATIC LATCH-UP TESTING (125C, 10V, '300mA)</b>							
CY2414ZC (7C841400A)	2101502	610106170/1/2	TAIWN-T	COMP	3	0	
CY2414ZC (7C841400A)	2052404	610106173/4/5	TAIWN-T	COMP	3	0	
CY2414ZC (7C841400A)	2103764	610106176/7/8	TAIWN-T	COMP	3	0	
<b>STRESS: HIGH TEMP STEADY STATE LIFE TEST (150C, 3.63V)</b>							
CY2414ZC (7C841400A)	2101502	610106170/1/2	TAIWN-T	80	80	0	
CY2414ZC (7C841400A)	2101502	610106170/1/2	TAIWN-T	168	80	0	
<b>STRESS: ENDURANCE TEST</b>							
CY2414ZC (7C841400A)	2101502	610106170/1/2	TAIWN-T	COMP	45	0	
<b>STRESS: DATA RETENTION, PLASTIC, 150C</b>							
CY2414ZC (7C841400A)	2101502	610106170/1/2	TAIWN-T	168	80	0	
CY2414ZC (7C841400A)	2101502	610106170/1/2	TAIWN-T	552	80	0	
CY2414ZC (7C841400A)	2052404	610106173/4/5	TAIWN-T	168	80	0	
CY2414ZC (7C841400A)	2052404	610106173/4/5	TAIWN-T	552	80	0	
CY2414ZC (7C841400A)	2103764	610106176/7/8	TAIWN-T	168	80	0	
CY2414ZC (7C841400A)	2103764	610106176/7/8	TAIWN-T	552	80	0	
<b>STRESS: PRESSURE COOKER TEST (121C, 100%RH), PRE CONDITION 168 HR 85C/85%RH (MSL1)</b>							
CY2414ZC (7C841400A)	2101502	610106170/1/2	TAIWN-T	168	50	0	
CY2414ZC (7C841400A)	2052404	610106173/4/5	TAIWN-T	168	49	0	
CY2414ZC (7C841400A)	2103764	610106176/7/8	TAIWN-T	168	51	0	

## Reliability Test Data

QTP #: 010702

<i>Device</i>	<i>Fab Lot #</i>	<i>Assy Lot #</i>	<i>Assy Loc</i>	<i>Duration</i>	<i>Samp</i>	<i>Rej</i>	<i>Failure Mechanism</i>
<b>STRESS: TC COND. C -65C TO 150C, PRECONDITION 168 HRS 85C/85%RH (MSL1)</b>							
CY2414ZC (7C841400A)	2101502	610106170/1/2	TAIWN-T	300	50	0	
CY2414ZC (7C841400A)	2101502	610106170/1/2	TAIWN-T	500	50	0	
CY2414ZC (7C841400A)	2101502	610106170/1/2	TAIWN-T	1000	50	0	
CY2414ZC (7C841400A)	2052404	610106173/4/5	TAIWN-T	300	50	0	
CY2414ZC (7C841400A)	2052404	610106173/4/5	TAIWN-T	500	50	0	
CY2414ZC (7C841400A)	2052404	610106173/4/5	TAIWN-T	1000	50	0	
CY2414ZC (7C841400A)	2103764	610106176/7/8	TAIWN-T	300	50	0	
CY2414ZC (7C841400A)	2103764	610106176/7/8	TAIWN-T	500	50	0	
CY2414ZC (7C841400A)	2103764	610106176/7/8	TAIWN-T	1000	49	0	

## Reliability Test Data

QTP #: 042505

<i>Device</i>	<i>Fab Lot #</i>	<i>Assy Lot #</i>	<i>Assy Loc</i>	<i>Duration</i>	<i>Samp</i>	<i>Rej</i>	<i>Failure Mechanism</i>
<b>STRESS: ESD-CHARGE DEVICE MODEL, (500V)</b>							
CY8C21334 (8C21334A)	2425372	610443723	TAIWN-T	COMP	9	0	
<b>STRESS: ESD-HUMAN BODY CIRCUIT PER JESD22, METHOD A114-B, (2,200V)</b>							
CY8C21334 (8C21334A)	2425372	610443723	TAIWN-T	COMP	9	0	
<b>STRESS: ESD-HUMAN BODY CIRCUIT PER MIL STD 883, METHOD 3015, (2,200V)</b>							
CY8C21334 (8C21334A)	2425372	610443723	TAIWN-T	COMP	3	0	
<b>STRESS: HIGH TEMP DYNAMIC OPERATING LIFE-EARLY FAILURE RATE (125C, 5.5V, Vcc Max)</b>							
CY8C21334 (8C21334A)	2427548	610458304N	TAIWN-T	96	1007	0	
<b>STRESS: PRESSURE COOKER TEST (121C, 100%RH), PRE CONDITION 168 HR 85C/85%RH (MSL1)</b>							
CY8C21334 (8C21334A)	2425372	610443723	TAIWN-T	168	45	0	
CY8C21334 (8C21334A)	2425372	610443723	TAIWN-T	288	45	0	
<b>STRESS: STATIC LATCH-UP TESTING (125C, 11V, -300mA)</b>							
CY8C21334 (8C21334A)	2425372	610443723	TAIWN-T	COMP	3	0	
<b>STRESS: TC COND. C -65C TO 150C, PRECONDITION 168 HRS 85C/85%RH (MSL1)</b>							
CY8C21334 (8C21334A)	2425372	610443723	TAIWN-T	300	45	0	
CY8C21334 (8C21334A)	2425372	610443723	TAIWN-T	500	45	0	

## Reliability Test Data

QTP #: 044508

<i>Device</i>	<i>Fab Lot #</i>	<i>Assy Lot #</i>	<i>Assy Loc</i>	<i>Duration</i>	<i>Samp</i>	<i>Rej</i>	<i>Failure Mechanism</i>
<b>STRESS: ACOUSTIC, MSL3</b>							
CYWUSB6953 (7B6953A)	4434283	610501563/4/5	SEOUL-L	COMP	15	0	
<b>STRESS: ESD-CHARGE DEVICE MODEL (500V)</b>							
CYWUSB6953 (7B6953A)	4434283	610501563/4/5	SEOUL-L	COMP	9	0	
<b>STRESS: ESD-HUMAN BODY CIRCUIT PER JESD22, METHOD A114-B (1,600V)</b>							
CYWUSB6953 (7B6953A)	4434283	610501563/4/5	SEOUL-L	COMP	9	0	
<b>ESD-HUMAN BODY CIRCUIT PER MIL STD 883, METHOD 3015 (2,200V)</b>							
CYWUSB6953 (7B6953A)	4434283	610501563/4/5	SEOUL-L	COMP	3	0	
<b>STRESS: BALL SHEAR</b>							
CYWUSB6953 (7B6953A)	4434283	610501563/4/5	SEOUL-L	COMP	10	0	
CYWUSB6953 (7B6953A)	4434283	610501564	SEOUL-L	COMP	10	0	
CYWUSB6953 (7B6953A)	4434283	610501565	SEOUL-L	COMP	10	0	
<b>STRESS: DIE SHEAR</b>							
CYWUSB6953 (7B6953A)	4434283	610501563/4/5	SEOUL-L	COMP	15	0	
CYWUSB6953 (7B6953A)	4434283	610501564	SEOUL-L	COMP	15	0	
CYWUSB6953 (7B6953A)	4434283	610501565	SEOUL-L	COMP	15	0	
<b>STRESS: BOND PULL</b>							
CYWUSB6953 (7B6953A)	4434283	610501563/4/5	SEOUL-L	COMP	10	0	
CYWUSB6953 (7B6953A)	4434283	610501564	SEOUL-L	COMP	10	0	
CYWUSB6953 (7B6953A)	4434283	610501565	SEOUL-L	COMP	10	0	
<b>STRESS: INTERNAL VISUAL</b>							
CYWUSB6953 (7B6953A)	4434283	610501563/4/5	SEOUL-L	COMP	15	0	
CYWUSB6953 (7B6953A)	4434283	610501564	SEOUL-L	COMP	15	0	
CYWUSB6953 (7B6953A)	4434283	610501565	SEOUL-L	COMP	15	0	
<b>STRESS: HIGH TEMPERATURE STORAGE, 150C, No Bias</b>							
CYWUSB6953 (7B6953A)	4434283	610501563/4/5	SEOUL-L	500	50	0	
CYWUSB6953 (7B6953A)	4434283	610501563/4/5	SEOUL-L	1000	50	0	
<b>STRESS: HI-ACCEL SATURATION TEST, 130C, 85%RH, 3.63V, PRE COND 192 HR 30C/60%RH, MSL3</b>							
CYWUSB6953 (7B6953A)	4434283	610501563/4/5	SEOUL-L	128	49	0	



## Reliability Test Data

QTP #: 044508

Device	Fab Lot #	Assy Lot #	Assy Loc	Duration	Samp	Rej	Failure Mechanism
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**STRESS: PRESSURE COOKER TEST, (121C, 100%RH, 15 Psig), PRE COND 192 HR 30C/60%RH, MSL3**

CYWUSB6953 (7B6953A)	4434283	610501563/4/5	SEOUL-L	168	49	0	
CYWUSB6953 (7B6953A)	4434283	610501563/4/5	SEOUL-L	288	49	0	

**STRESS: TC COND. C -65C TO 150C, PRE COND 192 HRS 30C/60%RH, MSL3**

CYWUSB6953 (7B6953A)	4434283	610501563/4/5	SEOUL-L	100	125	0	
CYWUSB6953 (7B6953A)	4434283	610501563/4/5	SEOUL-L	300	125	0	
CYWUSB6953 (7B6953A)	4434283	610501563/4/5	SEOUL-L	500	125	0	
CYWUSB6953 (7B6953A)	4434283	610501563/4/5	SEOUL-L	1000	125	0	
CYWUSB6953 (7B6953A)	4434283	610501564	SEOUL-L	100	125	0	
CYWUSB6953 (7B6953A)	4434283	610501564	SEOUL-L	300	125	0	
CYWUSB6953 (7B6953A)	4434283	610501564	SEOUL-L	500	125	0	
CYWUSB6953 (7B6953A)	4434283	610501564	SEOUL-L	1000	125	0	
CYWUSB6953 (7B6953A)	4434283	610501565	SEOUL-L	100	125	0	
CYWUSB6953 (7B6953A)	4434283	610501565	SEOUL-L	300	125	0	
CYWUSB6953 (7B6953A)	4434283	610501565	SEOUL-L	500	125	0	
CYWUSB6953 (7B6953A)	4434283	610501565	SEOUL-L	1000	125	0	

**STRESS: THERMAL SHOCK**

CYWUSB6953 (7B6953A)	4434283	610501563/4/5	SEOUL-L	100	50	0	
CYWUSB6953 (7B6953A)	4434283	610501563/4/5	SEOUL-L	200	50	0	

**STRESS: X-RAY**

CYWUSB6953 (7B6953A)	4434283	610501563/4/5	SEOUL-L	COMP	15	0	
CYWUSB6953 (7B6953A)	4434283	610501564	SEOUL-L	COMP	15	0	
CYWUSB6953 (7B6953A)	4434283	610501565	SEOUL-L	COMP	15	0	

## Reliability Test Data

QTP #: 094505

<i>Device</i>	<i>Fab Lot #</i>	<i>Assy Lot #</i>	<i>Assy Loc</i>	<i>Duration</i>	<i>Samp</i>	<i>Rej</i>	<i>Failure Mechanism</i>
<b>STRESS: ACOUSTIC, MSL3</b>							
CYWUSB6953 (7B6953B)	4503964	610519424	SEOUL-L	COMP	50	0	
CYWUSB6953 (7B6953B)	4503964	610519425	SEOUL-L	COMP	50	0	
CYWUSB6953 (7B6953B)	4503964	610519426	SEOUL-L	COMP	50	0	
<b>STRESS: HI-ACCEL SATURATION TEST, 130C, 85%RH, 3.6V, PRE COND 192 HR 30C/60%RH, MSL3</b>							
CYWUSB6953 (7B6953B)	4503964	610519424	SEOUL-L	128	50	0	
<b>STRESS: PRESSURE COOKER TEST, (121C, 100%RH, 15 Psig), PRE COND 192 HR 30C/60%RH, MSL3</b>							
CYWUSB6953 (7B6953B)	4503964	610519424	SEOUL-L	168	50	0	
CYWUSB6953 (7B6953B)	4503964	610519424	SEOUL-L	288	50	0	
<b>STRESS: TC COND. C -65C TO 150C, PRE COND 192 HRS 30C/60%RH, MSL3</b>							
CYWUSB6953 (7B6953B)	4503964	610519424	SEOUL-L	300	50	0	
CYWUSB6953 (7B6953B)	4503964	610519424	SEOUL-L	500	50	0	
CYWUSB6953 (7B6953B)	4503964	610519424	SEOUL-L	1000	50	0	
CYWUSB6953 (7B6953B)	4503964	610519425	SEOUL-L	300	50	0	
CYWUSB6953 (7B6953B)	4503964	610519425	SEOUL-L	500	50	0	
CYWUSB6953 (7B6953B)	4503964	610519425	SEOUL-L	1000	50	0	
CYWUSB6953 (7B6953B)	4503964	610519426	SEOUL-L	300	50	0	
CYWUSB6953 (7B6953B)	4503964	610519426	SEOUL-L	500	50	0	
CYWUSB6953 (7B6953B)	4503964	610519426	SEOUL-L	1000	50	0	