

Cypress Semiconductor Qualification Report

**QTP# 98451 VERSION 1.1
May, 2003**

**133 MHz Spread Spectrum Frequency Timing Generator
CY2215 PVC**

CYPRESS TECHNICAL CONTACT FOR QUALIFICATION DATA:

Ed Russell
Reliability Director
(408) 432-7069

Bill Stevenson
Reliability Engineer
(408) 456-1926

PRODUCT DESCRIPTION (for qualification)	
Purpose: To qualify CY2215 PVC (7C81110A) fabricated in fab 2. The CY2215 PVC is derivated from CY2210 (QTP # 98235). The L28 Technology was qualified by QTP # 97403.	
Marketing Part #:	CY2215 PVC
Device Description:	Clock Generator DERIVATED
Cypress Division:	Cypress Semiconductor, CPD Division
Overall Die (or Mask) REV Level (pre-requisite for qualification):	Rev. B
What ID markings on Die:	7C81110A

TECHNOLOGY/FAB PROCESS DESCRIPTION			
Number of Metal Layers:	2	Metal Composition:	Metal 1: 500Å Ti/1,200Å TiW /600Å Al/1,200Å TiW Metal 2: 1,500Å TiW/10,000Å Al/150Å Ti
Passivation Type and Materials:	3,000 TEOS + 15,000Å Si ₃ N ₄		
Number of transistors in device	17,500		
Generic Process Technology/Design Rule (μ-drawn):	CMOS, Double Metal /0.65 μm		
Gate Oxide Material/Thickness (MOS):	145Å		
Name/Location of Die Fab (prime) Facility:	Cypress Semiconductor (CTI)		
Die Fab Line ID/Wafer Process ID:	Fab2/L28/R42LDHA		

PLASTIC PACKAGE/ASSEMBLY DESCRIPTION			
Mold Compound Name / Manufacturer	Hitachi CEL 9,200		
Mold Compound Tg. C	120		
Lead Frame material	Cooper		
Lead Finish, composition:	Solder Plated, 85%Sn / 15%Pb		
Die Attach Area Plating:	Silver		
Die Attach Method:	Epoxy	Die Attach Material	Ablestik 8361H
Wire Bond Method:	Thermosonic	Wire Material/Size:	Gold / 1.0 mil
Name/Location of All Assembly Facilities by pkg:	48L SSOP @ CSPI-R		
Name/Location of All Marketing Sites:	48L SSOP @ CSPI-R		

Note: Please contact a Cypress Representative for other packages availability.

RELIABILITY TESTS PERFORMED

Stress/Test	Test Condition (Temp/Bias)	Result P/F
Latch-up Sensitivity	10V \pm 200mA In accordance with JEDEC 17. Cypress Spec. 01-00081	P
Electrostatic Discharge Human Body Model (ESD-HBM)	2,200V MIL-STD-883, Method 3015.7	P
Electrostatic Discharge Charge Device Model (ESD-CDM)	1,000V Cypress Spec. 25-00020	P

RELIABILITY FAILURE RATE SUMMARY

Stress/Test	Device Tested/ Device Hours	# Fails	Activation Energy	Thermal ³ A.F	Failure Rate ⁴
High Temperature Operating Life Early Failure Rate	850 Devices	0	N/A	N/A	0 PPM
High Temperature Operating Life ^{1,2} Long Term Failure Rate	173,900 DHRs	0	0.7	170	31 FIT

¹ Assuming an ambient temperature of 55°C and a junction temperature rise of 15°C.

² Chi-squared 60% estimations used to calculate the failure rate.

³ Thermal Acceleration Factor is calculated from the Arrhenius equation

$$AF = \exp \left[\frac{E_A}{k} \left[\frac{1}{T_2} - \frac{1}{T_1} \right] \right]$$

where:

E_A = The Activation Energy of the defect mechanism.

k = Boltzmann's constant = 8.62×10^{-5} eV/Kelvin.

T_1 is the junction temperature of the device under stress and T_2 is the junction temperature of the device at use conditions.

⁴ Failure Rate is based on Fab 2, L28 Technology qualification, QTP 97403.

DEVICE RELATED RELIABILITY TEST DATA

QTP 97403¹

DEVICE	ASSY-LOC	FABLOT#	ASSYLOT#	DURATION	S/S	REJ	FAIL MODE
STRESS: DATA BAKE-PLASTIC (165C, NO BIAS)							
CY2273APVC	CSPI-R	2732995	619708289/319	168	78	0	
CY2273APVC	CSPI-R	2732995	619708289/319	552	78	0	
CY2273APVC	CSPI-R	2735423	619709731	168	78	0	
CY2273APVC	CSPI-R	2735423	619709731	552	78	0	
CY2273APVC	CSPI-R	2734307	619709732	168	78	0	
CY2273APVC	CSPI-R	2734307	619709732	552	78	0	
STRESS: HIGH TEMP DYNAMIC OPERATING LIFE-EARLY FAILURE RATE (150C, 3.65V)							
CY2273APVC	CSPI-R	2732995	619708289/319	48	180	0	
CY2273APVC	CSPI-R	2735423	619709731	48	340	0	
CY2273APVC	CSPI-R	2734307	619709732	48	330	0	
STRESS: ESD-CHARGE DEVICE MODEL, 2000V							
CY2273APVC	CSPI-R	2732995	619708289/319	COMP	3	0	
STRESS: ESD-HUMAN BODY CIRCUIT PER MIL STD 883, METHOD 3015, 4000V							
CY2273APVC	CSPI-R	2732995	619708289/319	COMP	3	0	
STRESS: HI-ACCEL SATURATION TEST (140C, 3.63V), PRECOND. 168 HRS 85C/85%RH							
CY2273APVC	CSPI-R	2732995	619708289/319	128	44	0	
CY2273APVC	CSPI-R	2732995	619708289/319	256	44	0	
CY2273APVC	CSPI-R	2734307	619709732	128	45	0	
STRESS: HIGH TEMPERATURE STORAGE (165C, NO BIAS)							
CY2273APVC	CSPI-R	2732995	619708289/319	336	45	0	
CY2273APVC	CSPI-R	2732995	619708289/319	500	45	0	
CY2273APVC	CSPI-R	2732995	619708289/319	1000	45	0	
STRESS: HIGH TEMP DYNAMIC OPERATING LIFE-LATENT FAILURE RATE (150C, 3.65V)							
CY2273APVC	CSPI-R	2732995	619708289/319	80	116	0	
CY2273APVC	CSPI-R	2732995	619708289/319	500	116	0	
CY2273APVC	CSPI-R	2735423	619709731	80	120	0	
CY2273APVC	CSPI-R	2735423	619709731	500	116	0	
CY2273APVC	CSPI-R	2734307	619709732	80	116	0	
CY2273APVC	CSPI-R	2734307	619709732	500	115	0	1 EOS
STRESS: COLD LIFE TEST (-30C, 6.5V)							
CY2273APVC	CSPI-R	2732995	619708289/319	500	45	0	
CY2273APVC	CSPI-R	2732995	619708289/319	1000	44	0	1 EOS
STRESS: READ & RECORD LIFE TEST (150C, 3.65V)							
CY2273APVC	CSPI-R	2734307	619709732	48	10	0	
CY2273APVC	CSPI-R	2734307	619709732	80	10	0	
CY2273APVC	CSPI-R	2734307	619709732	500	10	0	

¹ L28 Technology qualified in Fab 2.

RELIABILITY TEST DATA

QTP 97403

DEVICE	ASSY-LOC	FABLOT#	ASSYLOT#	DURATION	S/S	REJ	FAIL MODE
STRESS: TC COND. C, -65 TO 150C, PRECOND. 168 HRS 85C/85%RH							
CY2273APVC	CSPI-R	2732995	619708289/319	300	45	0	
CY2273APVC	CSPI-R	2732995	619708289/319	1000	45	0	
CY2273APVC	CSPI-R	2735423	619709731	300	48	0	
CY2273APVC	CSPI-R	2735423	619709731	1000	48	0	
CY2273APVC	CSPI-R	2734307	619709732	300	47	0	
CY2273APVC	CSPI-R	2734307	619709732	1000	47	0	

DEVICE RELATED RELIABILITY TEST DATA

QTP 98235

DEVICE	ASSY-LOC	FABLOT#	ASSYLOT#	DURATION	S/S	REJ	FAIL MODE
STRESS: HIGH TEMP DYNAMIC OPERATING LIFE-EARLY FAILURE RATE (150C, 4.62V)							
CY2210PVC	CSPI-R	2821968	619807319/20/21	48	210	0	
CY2210PVC	CSPI-R	2821968	619807319/20/21	48	300	0	1 Latch-up Induced Overstress
CY2210PVC	CSPI-R	2821968	619807319/20/21	48	300	0	
STRESS: ESD-CHARGE DEVICE MODEL (1000V)							
CY2210PVC	CSPI-R	2821968	619807319/20/21	COMP	3	0	
STRESS: ESD-HUMAN BODY CIRCUIT PER MIL STD 883, METHOD 3015 (2200V)							
CY2210PVC	CSPI-R	2821968	619807319/20/21	COMP	3	0	
STRESS: HI-ACCEL SATURATION TEST (140C, 3.63V), PRECOND. 168 HRS 85C/85%RH							
CY2210PVC	CSPI-R	2821968	619807319/20/21	128	48	0	
STRESS: HIGH TEMP DYNAMIC OPERATING LIFE-LATENT FAILURE RATE (150C, 4.6V)							
CY2210PVC	CSPI-R	2821968	619807319/20/21	500	119	0	
STRESS: TC COND. C, -65 TO 150C, PRECOND. 168 HRS 85C/85%RH (MSL 1)							
CY2210PVC	CSPI-R	2821968	619807319/20/21	300	60	1	(See note)

NOTE: One unit failed due to broken wire at lead frame. Corrective action was assigned and permanent fix was implemented to prevent re-occurrence (CAR#984002Q).

RELIABILITY TEST DATA

QTP#: 98451

DEVICE	ASSY-LOC	FABLOT#	ASSYLOT#	DURATION	S/S	REJ	FAIL MODE
=====							
STRESS:	ESD-CHARGE	DEVICE MODEL (1000)					
7C82151AT-ROC	CSPI-R	2841489	619816469	COMP	3	0	
7C82151AT-ROC	CSPI-R	2849158	619903035	COMP	3	0	

STRESS:	ESD-HUMAN BODY CIRCUIT PER MIL STD 883, METHOD 3015 (2200V)						
7C82151AT-ROC	CSPI-R	2841489	619816469	COMP	3	0	
7C82151AT-ROC	CSPI-R	2849158	619903035	COMP	3	0	
