

# **Cypress Semiconductor Package Qualification Report**

**QTP# 052602 VERSION 1.0  
July 2005**

**119-Ball Plastic Ball Grid Array Package (PBGA)  
(14 x 22 x 2.4mm)  
MSL 3, 220C Solder Reflow  
ASE-Taiwan**

## **CYPRESS TECHNICAL CONTACT FOR QUALIFICATION DATA:**

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### PACKAGE QUALIFICATION HISTORY

Qual Report	Description of Qualification Purpose	Date Comp
052602	119-Ball PBGA (14 x 22 x 2.4mm), SnPb, MSL3, 220C Reflow assembled in ASE-Taiwan using Plaskon SMT-B-1 Mold Compound and Ablestik-8355F and BT-Resin	Jul 05

MAJOR PACKAGE INFORMATION USED IN THIS QUALIFICATION	
<b>Package Designation:</b>	BG119
<b>Package Outline, Type, or Name:</b>	119-Ball Plastic Ball Grid Array (PBGA) (14 x 22 x 2.4mm)
<b>Mold Compound Name/Manufacturer:</b>	Plaskon SMT-B-1LAS
<b>Mold Compound Flammability Rating:</b>	V-O per UL94
<b>Oxygen Rating Index:</b>	34%
<b>Substrate Material:</b>	BT Resin
<b>Lead Finish, Composition / Thickness:</b>	Sn (63%), Pb (37%)
<b>Die Backside Preparation Method/Metallization:</b>	Backgrind
<b>Die Separation Method:</b>	Sawing
<b>Die Attach Supplier:</b>	Ablestik
<b>Die Attach Material:</b>	Ablestik 8355F
<b>Die Attach Method:</b>	Silver Epoxy
<b>Bond Diagram Designation:</b>	10-05529
<b>Wire Bond Method:</b>	Thermosonic
<b>Wire Material/Size:</b>	Au, 1.0mil
<b>Thermal Resistance Theta JA °C/W:</b>	31.83°C/W
<b>Package Cross Section Yes/No:</b>	No
<b>Assembly Process Flow:</b>	49-41025
<b>Name/Location of Assembly (prime) facility:</b>	ASE-Taiwan (G)

ELECTRICAL TEST / FINISH DESCRIPTION	
<b>Test Location:</b>	CML-R
<b>Fault Coverage:</b>	100%

**RELIABILITY TESTS PERFORMED PER SPECIFICATION REQUIREMENTS**

<b>Stress/Test</b>	<b>Test Condition (Temp/Bias)</b>	<b>Result P/F</b>
Temperature Cycle	MIL-STD-883C, Method 1010, Condition C, -65°C to 150°C Precondition: JESD22 Moisture Sensitivity MSL 3 192 Hrs., 30°C/60%RH+3IR-Reflow, <b>220°C</b> +0, -5°C	P
Pressure Cooker	121C, 100%RH Precondition: JESD22 Moisture Sensitivity MSL 3 192 Hrs., 30°C/60%RH+3IR-Reflow, <b>220°C</b> +0, -5°C	P
High Temperature Storage	150°C, no bias	P
Acoustic Microscopy	Cypress Spec. 25-00104	P

## Reliability Test Data

QTP #: 052602

<i>Device</i>	<i>Fab Lot #</i>	<i>Assy Lot #</i>	<i>Assy Loc</i>	<i>Duration</i>	<i>Samp</i>	<i>Rej</i>	<i>Failure Mechanism</i>
<b>STRESS: ACOUSTIC, MSL3</b>							
CY7C1373CV25 (7C13732R)	4422594	610444010	TAIWN-G	COMP	15	0	
CY7C0430BV (7C04301A)	4344934	610454068	TAIWN-G	COMP	15	0	
CY7C1062AV33 (7C1062A)	4225801	610239312	TAIWN-G	COMP	15	0	
<b>STRESS: HIGH TEMPERATURE STORAGE, no bias</b>							
CY7C1373CV25 (7C13732R)	4422594	610444010	TAIWN-G	500	50	0	
CY7C1373CV25 (7C13732R)	4422594	610444010	TAIWN-G	1000	50	0	
CY7C0430BV (7C04301A)	4344934	610454068	TAIWN-G	500	50	0	
CY7C0430BV (7C04301A)	4344934	610454068	TAIWN-G	1000	50	0	
CY7C1062AV33 (7C1062A)	4225801	610239312	TAIWN-G	500	45	0	
CY7C1062AV33 (7C1062A)	4225801	610239312	TAIWN-G	1000	45	0	
<b>STRESS: PRESSURE COOKER TEST, 121C, 100%RH, PRE COND 192 HR 30C/60%RH, MSL3</b>							
CY7C1373CV25 (7C13732R)	4422594	610444010	TAIWN-G	168	50	0	
CY7C1062AV33 (7C1062A)	4225801	610239312	TAIWN-G	168	45	0	
<b>STRESS: TC COND. C -65C TO 150C, PRE COND 192 HR 30C/60%RH, MSL3</b>							
CY7C1373CV25 (7C13732R)	4422594	610444010	TAIWN-G	300	50	0	
CY7C1373CV25 (7C13732R)	4422594	610444010	TAIWN-G	500	50	0	
CY7C1373CV25 (7C13732R)	4422594	610444010	TAIWN-G	1000	50	0	
CY7C0430BV (7C04301A)	4344934	610454068	TAIWN-G	300	50	0	
CY7C0430BV (7C04301A)	4344934	610454068	TAIWN-G	500	50	0	
CY7C1062AV33 (7C1062A)	4225801	610239312	TAIWN-G	300	44	0	