

Test Report

No. : KA/2019/A0040

Date : 2019/10/05

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SUMITOMO BAKELITE CO., LTD.

20-7 KIYOHARA-KOGYODANCHI, UTSUNOMIYA-CITY, TOCHIGI-PREFECTURE, 321-3231 JAPAN

The following sample(s) was/were submitted and identified by/on behalf of the client as :

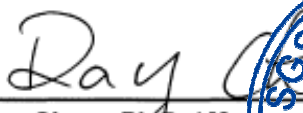

Sample Submitted By : SUMITOMO BAKELITE CO., LTD.
Sample Description : DIE ATTACH PASTE
Style/Item No. : CRM-1076WA
Sample Receiving Date : 2019/10/01
Testing Period : 2019/10/01 to 2019/10/05

=====
Test Requested : (1) As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted sample(s).

(2) Please refer to next pages for the other item(s).

Test Result(s) : Please refer to next page(s).

Conclusion : (1) Based on the performed tests on submitted sample(s), the test results of Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.


Ray Chang Ph.D. / Manager
Signed for and on behalf of
SGS Taiwan Limited
Chemical Laboratory-Kaohsiung


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SUMITOMO BAKELITE CO., LTD.

20-7 KIYOHARA-KOGYODANCHI, UTSUNOMIYA-CITY, TOCHIGI-PREFECTURE, 321-3231 JAPAN

Test Result(s)

PART NAME NO.1 : SILVER GRAY DIE ATTACH PASTE

Test Item (s)	Unit	Method	MDL	Result	Limit	
				No.1		
Cadmium (Cd)	mg/kg	With reference to IEC 62321-5: 2013 and performed by ICP-OES.	2	n.d.	100	
Lead (Pb)	mg/kg	With reference to IEC 62321-5: 2013 and performed by ICP-OES.	2	n.d.	1000	
Mercury (Hg)	mg/kg	With reference to IEC 62321-4:2013+ AMD1:2017 and performed by ICP-OES.	2	n.d.	1000	
Hexavalent Chromium Cr(VI)	mg/kg	With reference to IEC 62321-7-2:2017 and performed by UV-VIS.	8	n.d.	1000	
Sum of PBBs	mg/kg	With reference to IEC 62321-6:2015 and performed by GC/MS.	-	n.d.	1000	
Monobromobiphenyl	mg/kg		5	n.d.	-	
Dibromobiphenyl	mg/kg		5	n.d.	-	
Tribromobiphenyl	mg/kg		5	n.d.	-	
Tetrabromobiphenyl	mg/kg		5	n.d.	-	
Pentabromobiphenyl	mg/kg		5	n.d.	-	
Hexabromobiphenyl	mg/kg		5	n.d.	-	
Heptabromobiphenyl	mg/kg		5	n.d.	-	
Octabromobiphenyl	mg/kg		5	n.d.	-	
Nonabromobiphenyl	mg/kg		5	n.d.	-	
Decabromobiphenyl	mg/kg		5	n.d.	-	
Sum of PBDEs	mg/kg		With reference to IEC 62321-6:2015 and performed by GC/MS.	-	n.d.	1000
Monobromodiphenyl ether	mg/kg			5	n.d.	-
Dibromodiphenyl ether	mg/kg	5		n.d.	-	
Tribromodiphenyl ether	mg/kg	5		n.d.	-	
Tetrabromodiphenyl ether	mg/kg	5		n.d.	-	
Pentabromodiphenyl ether	mg/kg	5		n.d.	-	
Hexabromodiphenyl ether	mg/kg	5		n.d.	-	
Heptabromodiphenyl ether	mg/kg	5		n.d.	-	
Octabromodiphenyl ether	mg/kg	5		n.d.	-	
Nonabromodiphenyl ether	mg/kg	5		n.d.	-	
Decabromodiphenyl ether	mg/kg	5	n.d.	-		

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Test Item (s)	Unit	Method	MDL	Result	Limit
				No.1	
Antimony (Sb)	mg/kg	With reference to US EPA 3052: 1996. Analysis was performed by ICP-OES.	2	n.d.	-
Beryllium (Be)	mg/kg	With reference to US EPA 3052: 1996. Analysis was performed by ICP-OES.	2	n.d.	-
Polychlorinated Biphenyls (PCBs)	mg/kg	With reference to US EPA 3550C: 2007. Analysis was performed by GC/MS.	0.5	n.d.	-
Polychlorinated Naphthalene (PCNs)	mg/kg	With reference to US EPA 3550C: 2007. Analysis was performed by GC/MS.	5	n.d.	-
Polychlorinated Terphenyls (PCTs)	mg/kg	With reference to US EPA 3550C: 2007. Analysis was performed by GC/MS.	0.5	n.d.	-
Alkanes, C10-13, chloro (Short Chain Chlorinated Paraffins) (CAS No.: 85535-84-8)	%	With reference to US EPA 3550C: 2007. Analysis was performed by GC/ECD.	0.01	n.d.	-
Halogen					-
Halogen-Fluorine (F) (CAS No.: 14762-94-8)	mg/kg	With reference to BS EN 14582:2016. Analysis was performed by IC.	50	n.d.	-
Halogen-Chlorine (Cl) (CAS No.: 22537-15-1)	mg/kg	With reference to BS EN 14582:2016. Analysis was performed by IC.	50	n.d.	-
Halogen-Bromine (Br) (CAS No.: 10097-32-2)	mg/kg	With reference to BS EN 14582:2016. Analysis was performed by IC.	50	n.d.	-
Halogen-Iodine (I) (CAS No.: 14362-44-8)	mg/kg	With reference to BS EN 14582:2016. Analysis was performed by IC.	50	n.d.	-
Organic-tin compounds					-
Tributyl Tin (TBT)	mg/kg	With reference to ISO 17353: 2004. Analysis was performed by GC/FPD.	0.03	n.d.	-
Triphenyl Tin (TphT)	mg/kg	With reference to ISO 17353: 2004. Analysis was performed by GC/FPD.	0.03	n.d.	-
Bis(tributyltin)oxide (TBTO) (CAS No.: 56-35-9)	mg/kg	With reference to ISO 17353: 2004. Analysis was performed by GC/FPD. Calculated from the result of Tributyl Tin (TBT).	0.03 (▲)	n.d.	-
Dibutyl Tin (DBT)	mg/kg	With reference to ISO 17353: 2004. Analysis was performed by GC/FPD.	0.03	n.d.	-
Diocetyl Tin (DOT)	mg/kg	With reference to ISO 17353: 2004. Analysis was performed by GC/FPD.	0.03	n.d.	-

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Test Item (s)	Unit	Method	MDL	Result	Limit
				No.1	
Perfluorooctane sulfonates (PFOS-Acid, Metal Salt, Amide)	mg/kg	With reference to US EPA 3550C: 2007. Analysis was performed by LC/MS.	10	n.d.	-
PFOA (CAS No.: 335-67-1)	mg/kg	With reference to US EPA 3550C: 2007. Analysis was performed by LC/MS.	10	n.d.	-
Phthalates					-
BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7)	mg/kg	With reference to IEC 62321-8:2017. Analysis was performed by GC/MS.	50	n.d.	1000
DBP (Dibutyl phthalate) (CAS No.: 84-74-2)	mg/kg	With reference to IEC 62321-8:2017. Analysis was performed by GC/MS.	50	n.d.	1000
DEHP (Di- (2-ethylhexyl) phthalate) (CAS No.: 117-81-7)	mg/kg	With reference to IEC 62321-8:2017. Analysis was performed by GC/MS.	50	n.d.	1000
DIBP (Di-isobutyl phthalate) (CAS No.: 84-69-5)	mg/kg	With reference to IEC 62321-8:2017. Analysis was performed by GC/MS.	50	n.d.	1000
DIDP (Di-isodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1)	mg/kg	With reference to IEC 62321-8:2017. Analysis was performed by GC/MS.	50	n.d.	-
DINP (Di-isononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0)	mg/kg	With reference to IEC 62321-8:2017. Analysis was performed by GC/MS.	50	n.d.	-
DNOP (Di-n-octyl phthalate) (CAS No.: 117-84-0)	mg/kg	With reference to IEC 62321-8:2017. Analysis was performed by GC/MS.	50	n.d.	-
Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified (α -HBCDD, β -HBCDD, γ -HBCDD) (CAS No.: 25637-99-4 and 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8))	mg/kg	With reference to IEC 62321: 2008. Analysis was performed by GC/MS.	5	n.d.	-
PVC	**	Analysis was performed by FTIR and FLAME Test.	-	Negative	-
Arsenic (As)	mg/kg	With reference to US EPA 3052: 1996. Analysis was performed by ICP-OES.	2	n.d.	-

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Note :

1. mg/kg = ppm ; 0.1wt% = 1000ppm
2. n.d. = Not Detected
3. MDL = Method Detection Limit
4. " - " = Not Regulated
5. ** = Qualitative analysis (No Unit)
6. Negative = Undetectable / Positive = Detectable
7. (▲) : The MDL was evaluated for element / tested substance.

Conversion Formula : $AX = A \times F$

AX	A	F
Bis(tributyltin)oxide (TBTO)	Tributyl Tin (TBT)	1.024

PFOS Reference Information : POPs - (EU) 2019/1021

Outlawing PFOS as substances or preparations in concentrations above 0.001% (10ppm), in semi-finished products or articles or parts at a level above 0.1%(1000ppm), in textiles or other coated materials above 1µg/m². PFOS refer to Perfluorooctanesulfonic acid and its derivatives including Perfluorooctanesulfonic acid, Perfluorooctane sulfonamide, N-Methylperfluorooctane sulfonamide, N-Ethylperfluorooctane sulfonamide, N-Methylperfluorooctane sulfonamidoethanol and N-Ethylperfluorooctane sulfonamidoethanol.

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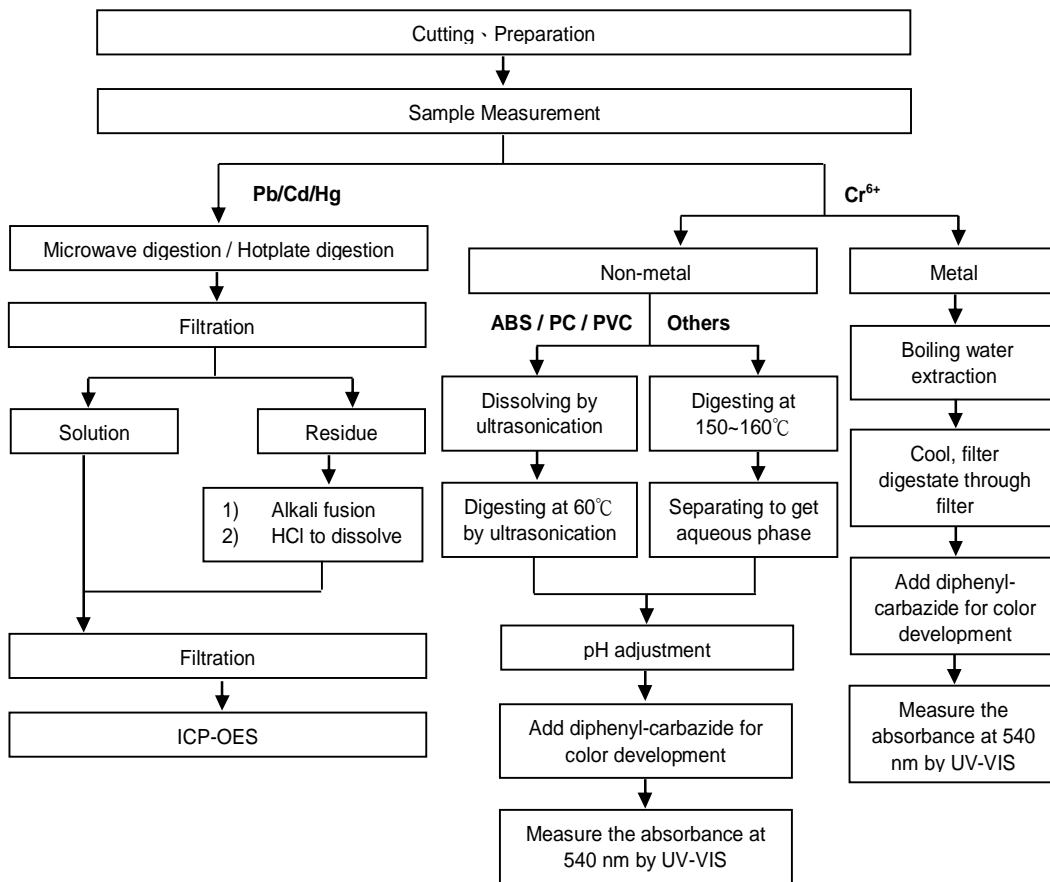
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20-7 KIYOHARA-KOGYODANCHI, UTSUNOMIYA-CITY, TOCHIGI-PREFECTURE, 321-3231 JAPAN

Analytical flow chart of Heavy Metal

These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr⁶⁺ test method excluded)

- Technician: Jony Liu
- Supervisor: Ray Chang



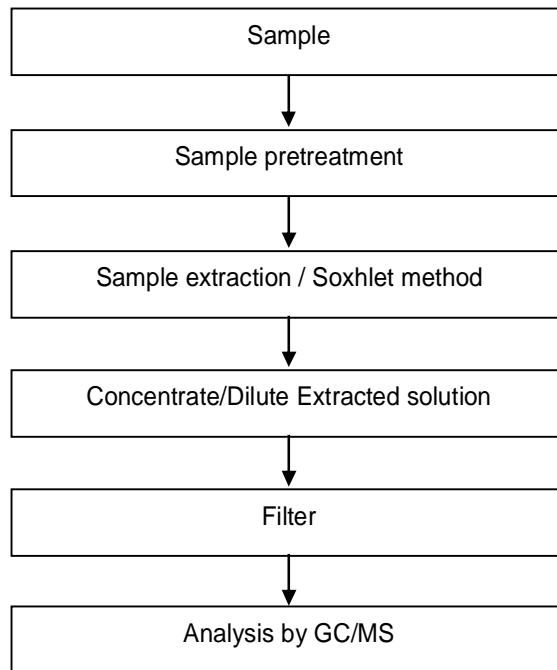
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20-7 KIYOHARA-KOGYODANCHI, UTSUNOMIYA-CITY, TOCHIGI-PREFECTURE, 321-3231 JAPAN

PBB/PBDE analytical FLOW CHART

- Technician : Dorothy Chen
- Supervisor: Ray Chang



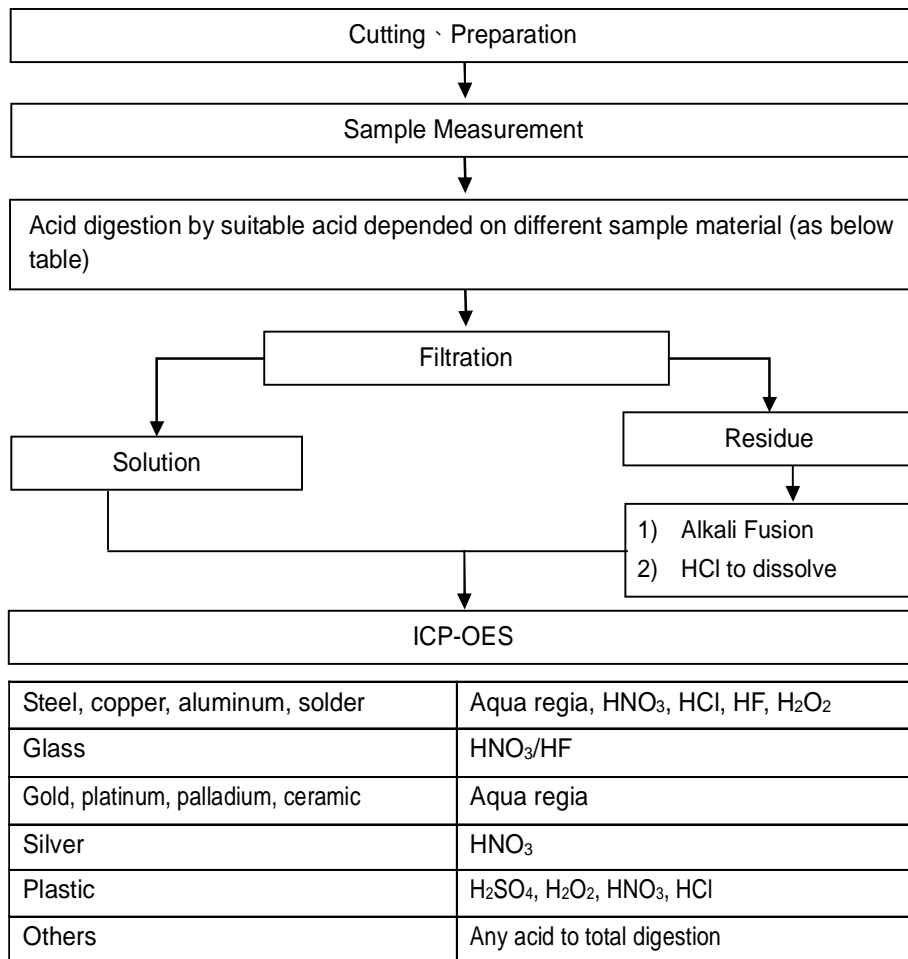
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Flow Chart of digestion for the elements analysis performed by ICP-OES

These samples were dissolved totally by pre-conditioning method according to below flow chart.

- Technician: Jony Liu
- Supervisor: Ray Chang



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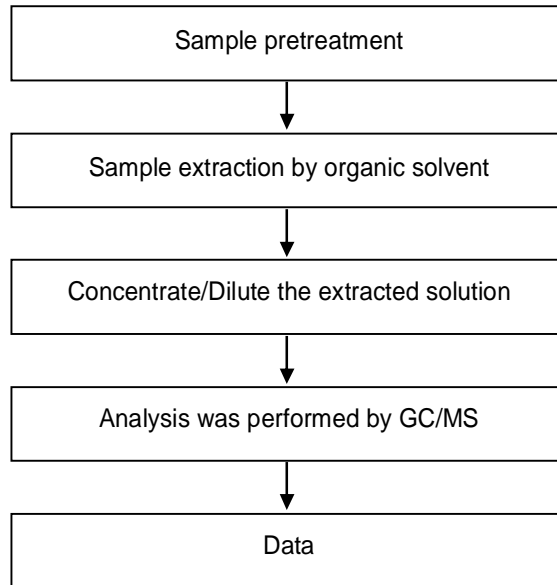
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Chlorinated Flame retardant analytical flow chart

- Technician: Dorothy Chen
- Supervisor: Ray Chang

【Reference method: US EPA 3550C】

【Test Items: PCBs, PCNs, PCTs】



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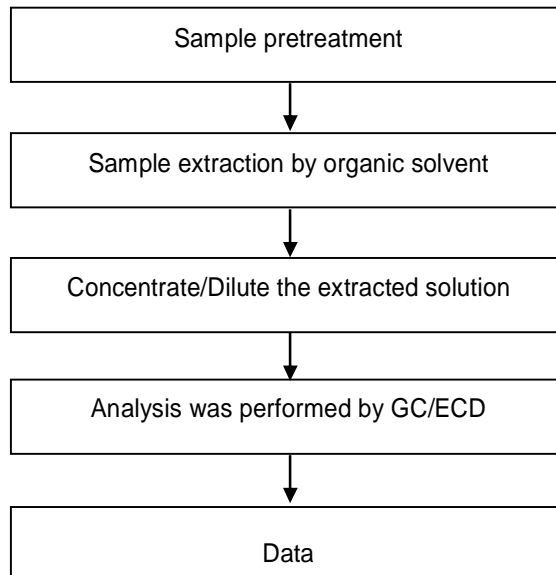
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Analytical flow chart - Chlorinated Paraffins

- Technician: Dorothy Chen
- Supervisor: Ray Chang

【Reference method: US EPA 3550C】

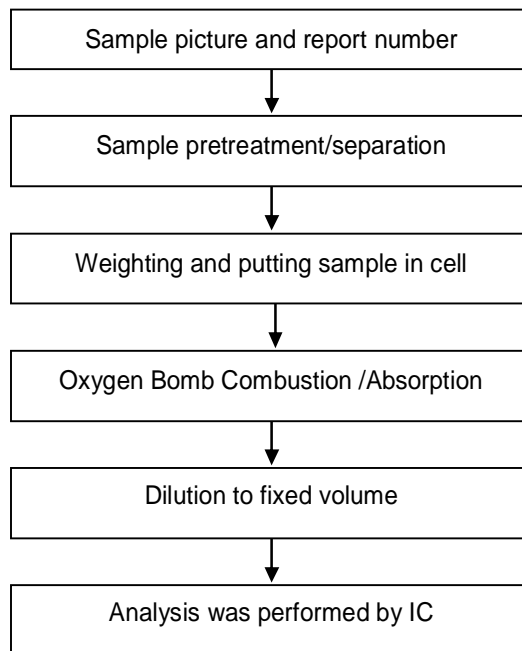


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Analytical flow chart of halogen content

- Technician : Jean Hung
- Supervisor: Ray Chang

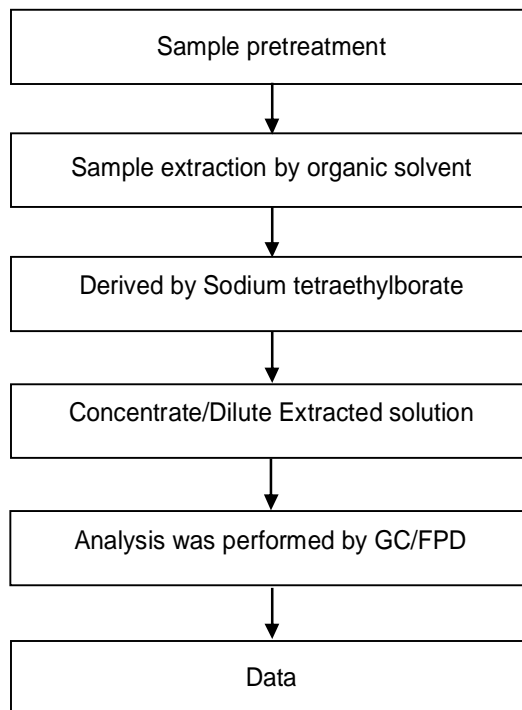


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Analytical flow chart of Organic-Tin content

- Technician: Dorothy Chen
- Supervisor: Ray Chang



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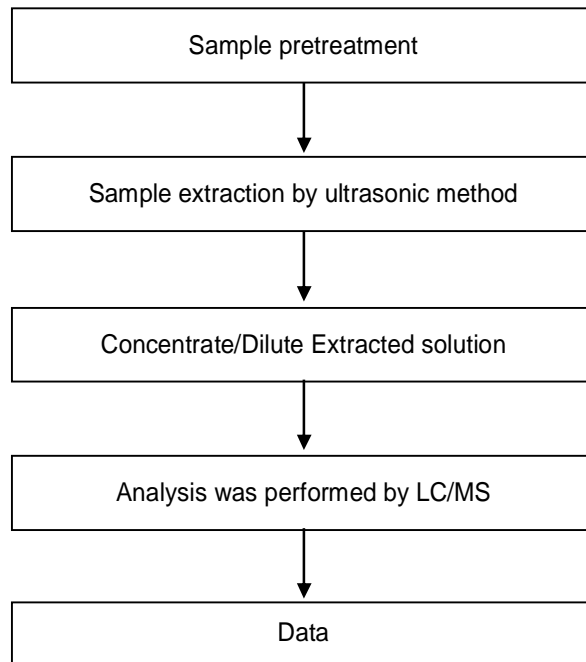
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20-7 KIYOHARA-KOGYODANCHI, UTSUNOMIYA-CITY, TOCHIGI-PREFECTURE, 321-3231 JAPAN

Analytical flow chart of PFOA/PFOS content

- Technician : Ginny Huang
- Supervisor: Ray Chang



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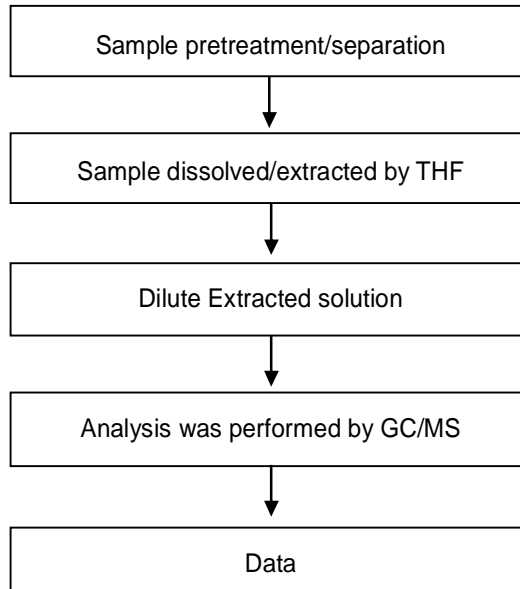
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Analytical flow chart of phthalate content

- Technician: Dorothy Chen
- Supervisor: Ray Chang

【Test method: IEC 62321-8】

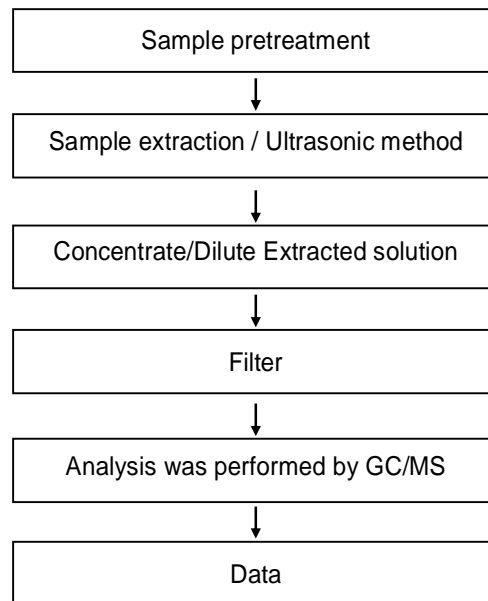


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HBCDD analytical flow chart

- Technician : Dorothy Chen
- Supervisor: Ray Chang

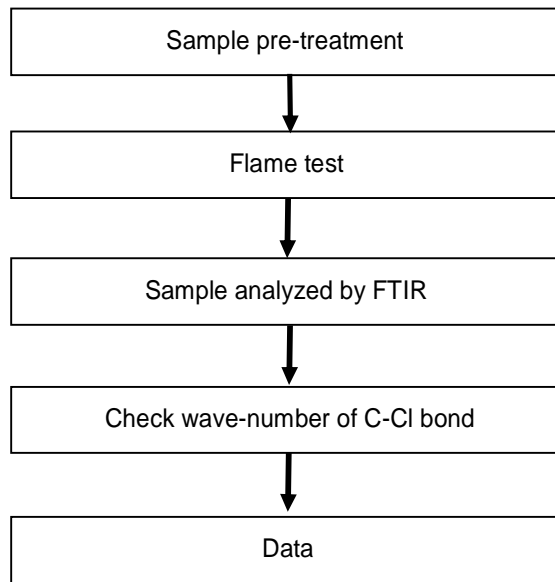


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Analysis flow chart for determination of PVC in polymer material

- Technician: Hannah Tai
- Supervisor: Roger Lin



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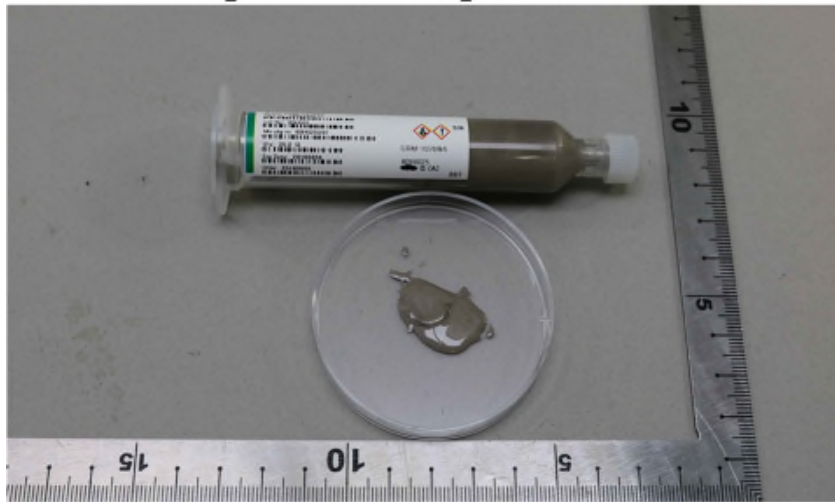
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* The tested sample / part is marked by an arrow if it's shown on the photo. *

KA/2019/A0040



** End of Report **