

Cypress Semiconductor Reliability Qualification Report

QTP# D19131 Version **

BCM43143KMLG

**Qualification of: BCM43143KMLG, Single Chip IEEE 802.11 b/g/n
MAC/PHY/Radio with USB/SDIO Host Interface in QFN (7 x 7 x 0.9mm)
56 Contact, Quad Flat No Lead Package (QFN)**

**FOR ANY QUESTIONS ON THIS REPORT, PLEASE CONTACT
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I. Product and Package Information

Product Description: BCM43143KMLG **Cypress Division:** IoT Division
Single Chip IEEE 802.11 b/g/n MAC/PHY/Radio with USB/SDIO Host Interface

| | | |
|---|--|--------------------------------|
| Package: QFN | QTP: D19131 | |
| Description: (7 x 7 x 0.9mm) 56 Contact, Quad Flat No Lead Package (QFN) | | Flammability: O2 Index: |
| Assembly: SPIL Taiwan | Molding Compound: Hitachi CEL-9240HF | UL-V0 >28 |
| Electrical Test: Stats ChipPac Singapore | Theta Ja / Psi Jt: 18 °C/W / 8.8 °C/W | |
| Substrate/Leadframe: Copper Leadframe | Die Attachment: Sumitomo 1033-BF | |
| Lead Finish: 100% Sn | Bond Wire: 0.7 CuPd | |
| Comments: | | |

| | |
|---|---|
| Est. Field Temperature: 55 °C | Life Test Temperature: 125 °C |
| Est. DC Field Current: 100 mA | Life Test Dynamic Current: 25 mA |
| Est. Field Voltage: 3.0 V | Life Test Voltage: 3.5 V |
| Est. Field Power Dissipation: 300 mWatts | Est. Stress Power Dissipation: 87.5 mWatts |
| Est. Field Tj: 60.3 °C | Est. Stress Tj: 126.5 °C |

| | |
|-------------------------|---------------------------------|
| Die: 43143HB0D | Die Size: 3.67 x 3.00 mm |
| Process: 40NM LP | Fab: SMIC-S2 |
| Type: Wireless | Density: N/A |

II. 40nm GLL/LP/RF Life Test Failure Rate Calculation

HTOL Stress Temperature - 125 °C

| Failure Mechanism | Read Points / Test Results | | | | Modeling Parameters @ 55°C | | | | | Avg. Failure Rate FITS @ 55°C, 60% Conf. | |
|-----------------------------|----------------------------|----------|----------|----------|----------------------------|-----|-----|-----|--------------|--|---------------|
| | 24 hrs | 168 hrs | 500 hrs | 1000 hrs | Ea eV | TAF | VAF | OAF | MTTF (yrs) | Early Life | Inherent Life |
| PLASTIC | | | | | | | | | | | |
| Sample Size | 2716 | 2519 | 1559 | 1559 | | | | | | | |
| Zero fails, Process ave. Ea | 0 * | 0 | 0 | 0 | 0.66 | 71 | 1 | 71 | | 88 | 8 |
| Totals | 0 | 0 | 0 | 0 | | | | | 14269 | 88 | 8 |

* - Contributes to early life FITS

III. Summary of Stress Test Results

| Stress Test | Stress Condition | Package Type | Sample Size | Num. of Lots | Num. of Fails | Failure Rate % | Comments |
|--|----------------------|------------------|-------------|--------------|---------------|----------------|------------|
| Data From Qualification D19131: | | | | | | | |
| Early Life Failure Rate | 125°C, Vddnom x 1.15 | QFN ¹ | 96 | 1 | 0 | 0.00 | 24 Hours |
| HTOL (EL) | 125°C, Vddnom x 1.15 | QFN ¹ | 96 | 1 | 0 | 0.00 | 192 Hours |
| HTOL (IL) | 125°C, Vddnom x 1.15 | QFN ¹ | 96 | 1 | 0 | 0.00 | 500 Hours |
| HTOL (XL) | 125°C, Vddnom x 1.15 | QFN ¹ | 96 | 1 | 0 | 0.00 | 1000 Hours |
| ESD CDM | N/A | QFN ¹ | 3 | 1 | Pass 500V | | |
| ESD HBM | N/A | QFN ¹ | 3 | 1 | Pass 2kV | | |
| ESD MM | N/A | QFN ¹ | 3 | 1 | Pass 100V | | |
| Latch Up | 125°C | QFN ¹ | 3 | 1 | Pass 200mA | | |

Generic Reference Data:

| | | | | | | | |
|------------------------------|------------------------|------------------|-----|---|-----------------|------|-------------|
| High Temp Bake | (150°C) | QFN ² | 77 | 1 | 0 | 0.00 | 500 Hours |
| | (150°C) | QFN ² | 77 | 1 | 0 | 0.00 | 1000 Hours |
| Preconditioning | (PC2/260°C, +0°C/-5°C) | QFN ² | 260 | 1 | Passed Jedec L3 | | |
| | (PC2/260°C, +0°C/-5°C) | QFN ³ | 340 | 1 | Passed Jedec L3 | | |
| Precon+Temp Cycle | -55°C/125°C | QFN ² | 77 | 1 | 0 | 0.00 | 500 Cycles |
| | -55°C/125°C | QFN ² | 77 | 1 | 0 | 0.00 | 1000 Cycles |
| | -55°C/125°C | QFN ³ | 77 | 1 | 0 | 0.00 | 500 cycles |
| | -55°C/125°C | QFN ³ | 77 | 1 | 0 | 0.00 | 1000 cycles |
| Precon+HAST | 130°C/85% RH | QFN ³ | 76 | 1 | 0 | 0.00 | 96 hours |
| Precon+Steam Pressure | 121°C/100%RH/29.7 psia | QFN ² | 77 | 1 | 0 | 0.00 | 96 Hours |
| | 121°C/100%RH/29.7 psia | QFN ² | 77 | 1 | 0 | 0.00 | 168 Hours |
| | 121°C/100%RH/29.7 psia | QFN ³ | 77 | 1 | 0 | 0.00 | 96 hours |
| | 121°C/100%RH/29.7 psia | QFN ³ | 77 | 1 | 0 | 0.00 | 168 hours |

- Notes / Justification:**
- 1) Results from Qual D19131, BCM43143KMLG, 40NM LP Wireless in 56 Contact QFN (7 x 7 x 0.9mm)
 - 2) Results from Qual PQ03323, BCM43143KMLG in 56 Contact QFN (7 x 7 x 0.9mm) - Same Package, Product, and Process Technology from the Same Assembly Site
 - 3) Results from Qual PQ02549, BCM43602KML1G in 92 Contact QFN (12 x 9 x 0.9mm) - Same Package and Process Technology from the Same Assembly Site

Preconditioning Flows: PC2 (JEDEC L3): Bake 125°C, 24hr => Soak @ 30°C/60%RH, 192hr => 3x Reflow

Reliability Tests Performed per Specification Requirements

| Stress | Condition | Specification Reference |
|-------------------------|------------------------|---|
| Early Life Failure Rate | 125°C, Vddnom x 1.15 | JESD22-A108 / AEC-Q100-008 |
| ESD CDM | N/A | JS002 / AEC-Q100-011 |
| ESD HBM | N/A | JS001 / AEC-Q100-002 |
| ESD MM | N/A | JS001 / AEC-Q100-002 |
| High Temp Bake | (150°C) | JESD22-A103 |
| HTOL (EL) | 125°C, Vddnom x 1.15 | JESD22-A108 |
| HTOL (IL) | 125°C, Vddnom x 1.15 | JESD22-A108 |
| HTOL (XL) | 125°C, Vddnom x 1.15 | JESD22-A108 |
| Latch Up | 125°C | JESD78 / AEC Q100-004 |
| Precon+HAST | 130°C/85% RH | JESD22-A110 |
| Precon+Steam Pressure | 121°C/100%RH/29.7 psia | JESD22-A102 |
| Precon+Temp Cycle | -55°C/125°C | JESD22-A104 |
| Preconditioning | (PC2/260°C, +0°C/-5°C) | J-STD-020 |
| Preconditioning | (PC2/260°C, +0°C/-5°C) | J-STD-020 / EIAJ ED-4701-100 Method 104 |

IV. Revision History

Document Number: 002-18221

Document Title: QTP #D19131: BCM43143KMLG, Single Chip IEEE 802.11 b/g/n MAC/PHY/Radio with USB/SDIO Host Interface

| Rev. | Issue Date | ECN# | Originator | Description |
|------|------------|---------|------------|------------------|
| ** | 12/15/2016 | 5555740 | FCCL | Initial Release. |

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