

# Cypress Semiconductor Package Qualification Report

**QTP# 063503 VERSION\*A  
October, 2014**

**≤ 28-Lead SSOP  
(209 mils)  
NiPdAu, MSL3,260C Solder Reflow  
Amkor-Philippines (M)**

**FOR ANY QUESTIONS ON THIS REPORT, PLEASE CONTACT  
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## PACKAGE QUALIFICATION HISTORY

QTP Number	Description of Qualification Purpose	Date
063503	Qualify Amkor-Phil. for $\leq$ 28-Lead SSOP (209mils), MSL3, 260C Solder Reflow Temperature	Sep 06

<b>MAJOR PACKAGE INFORMATION USED IN THIS QUALIFICATION</b>	
<b>Package Designation:</b>	O28
<b>Package Outline, Type, or Name:</b>	28-Lead Shrunken Small Outline Package (SSOP)
<b>Mold Compound Name/Manufacturer:</b>	G600
<b>Mold Compound Flammability Rating:</b>	V-O per UL 94
<b>Oxygen Rating Index:</b>	N/A
<b>Lead Frame Material:</b>	Copper
<b>Lead Finish:</b>	NiPdAu
<b>Die Backside Preparation Method/Metallization:</b>	Backgrind
<b>Die Separation Method:</b>	Sawing
<b>Die Attach Supplier:</b>	Ablestik
<b>Die Attach Material:</b>	8290
<b>Die Attach Method:</b>	Epoxy
<b>Bond Diagram Designation</b>	10-05678
<b>Wire Bond Method:</b>	Thermosonic
<b>Wire Material/Size:</b>	Au. 1.0 mils
<b>Thermal Resistance Theta JA °C/W:</b>	96°C/W
<b>Package Cross Section Yes/No:</b>	N/A
<b>Assembly Process Flow:</b>	49-14999
<b>Name/Location of Assembly (prime) facility:</b>	AMKOR-PHIL (M)
<b>MSL Level</b>	3
<b>Reflow Profile</b>	260C

## RELIABILITY TESTS PERFORMED PER SPECIFICATION REQUIREMENT

Stress/Test	Test Condition (Temp/Bias)	Result P/F
Acoustic Microscopy	J-STD-020 Precondition: JESD22 Moisture Sensitivity Level 192 Hrs, 30C/60%RH+ Reflow, 260°C+0, -5°C	P
Adhesion of Lead Finish	MIL-STD-883, Method 2025	P
External Visual	MIL-PRF-38535, MILSTD-883, METHOD 2009	P
High Accelerated Saturation Test (HAST)	JEDEC STD 22-A110: 130°C, 5.25V, 85%RH Precondition: JESD22 Moisture Sensitivity Level 3 192 Hrs, 30C/60%RH+ Reflow, 260°C+0, -5°C	P
Pressure Cooker	JESD22-A102 121°C, 100%RH, 15 Psig Precondition: JESD22 Moisture Sensitivity Level 3 192 Hrs, 30C/60%RH+ Reflow, 260°C+0, -5°C	P
Temperature Cycle	MIL-STD-883, Method 1010, Condition C, -65°C to 150°C Precondition: JESD22 Moisture Sensitivity Level 3 192 Hrs, 30C/60%RH+ Reflow, 260°C+0, -5°C	P
Solderability, Steam Aged	J-STD-002, JESD22-B102 95% solder coverage minimum	P



## Reliability Test Data

QTP #: 063503

Device	Fab Lot #	Assy Lot #	Assy Loc	Duration	Samp	Rej	Failure Mechanism
<b>STRESS: ACOUSTIC, MSL3</b>							
CY8C29466 (8C29466A)	4547386	610608768	PHIL-M	COMP	15	0	
CY8C29466 (8C29466A)	4548960	610608766	PHIL-M	COMP	15	0	
CY8C29466 (8C29466A)	4549207	610610435	PHIL-M	COMP	15	0	
<b>STRESS: ADHESION OF LEAD FINISH</b>							
CY8C29466 (8C29466A)	4547386	610608768	PHIL-M	COMP	5	0	
CY8C29466 (8C29466A)	4548960	610608766	PHIL-M	COMP	5	0	
CY8C29466 (8C29466A)	4549157	610646359	PHIL-M	COMP	5	0	
<b>STRESS: EXTERNAL VISUAL</b>							
CY8C29466 (8C29466A)	4547386	610608768	PHIL-M	COMP	1396	0	
<b>STRESS: HI-ACCEL SATURATION TEST, 130C, 5.25V, 85%RH, PRE COND 192 HRS, 30C/60%RH, MSL3</b>							
CY8C29466 (8C29466A)	4547386	610608768	PHIL-M	128	80	0	
CY8C29466 (8C29466A)	4548960	610608766	PHIL-M	96	78	0	
CY8C29466 (8C29466A)	4548960	610608766	PHIL-M	128	78	0	
<b>STRESS: PRESSURE COOKER TEST, 121C 100%RH, 15 Psig, PRE COND 192 HRS, 30C/60%RH, MSL3</b>							
CY8C29466 (8C29466A)	4547386	610608768	PHIL-M	96	80	0	
CY8C29466 (8C29466A)	4547386	610608768	PHIL-M	168	80	0	
<b>STRESS: TC CONDITION C, -65C TO 150C, PRE COND 192 HRS, 30C/60%RH, MSL3</b>							
CY8C29466 (8C29466A)	4547386	610608768	PHIL-M	500	80	0	
CY8C29466 (8C29466A)	4547386	610608768	PHIL-M	100	75	0	
CY8C29466 (8C29466A)	4548960	610608766	PHIL-M	500	80	0	
CY8C29466 (8C29466A)	4548960	610608766	PHIL-M	1000	79	0	
CY8C29466 (8C29466A)	4549207	610610435	PHIL-M	1000	80	0	
<b>STRESS: SOLDERABILITY</b>							
CY8C29466 (8C29466A)	4547386	610608768	PHIL-M	COMP	15	0	
CY8C29466 (8C29466A)	4548960	610608766	PHIL-M	COMP	15	0	



## Document History Page

Document Title: QTP# 063503: 28-LEAD SSOP (209 MILS) NIPDAU, MSL3,260C SOLDER REFLOW, AMKOR-PHILIPPINES (M)  
Document Number: 001-89567

Rev.	ECN No.	Orig. of Change	Description of Change
**	4148796	JYF	Initial Spec Release.
*A	4526822	JYF	Sunset review: Updated QTP title page for template alignment.

Distribution: WEB

Posting: None